Controlled Documentation



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Coyote KRC Power Steering kit

ROADSTER AND COUPE

INSTALLATION INSTRUCTIONS

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Tools required

10mm socket Ratchet ¼", 5mm, 6mm Hex Keys Torque wrench

Supplies needed

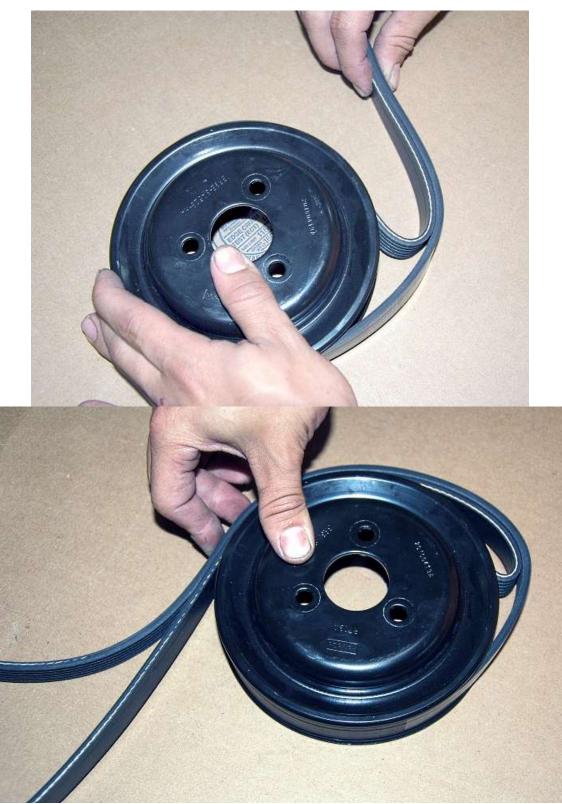
Power steering fluid Blue Loctite

Using a serpentine belt as a strap wrench

- If you do not own an impact wrench it is hard to loosen or tighten pulley bolts.
- Use the following to turn a belt into a strap wrench to hold the pulley in order to loosen or tighten pulley bolts or nuts.



Loop a belt around the pulley.



With the belt all the way around the pulley, double back the belt on itself in the opposite direction you are going to turn the wrench. The pictures above shows doubling back for tightening the bolts.



The picture above shows doubling back for loosening the bolts.

Parts preparation

ENGINE

If the serpentine belt is on the engine remove the belt.

Water pump pulley

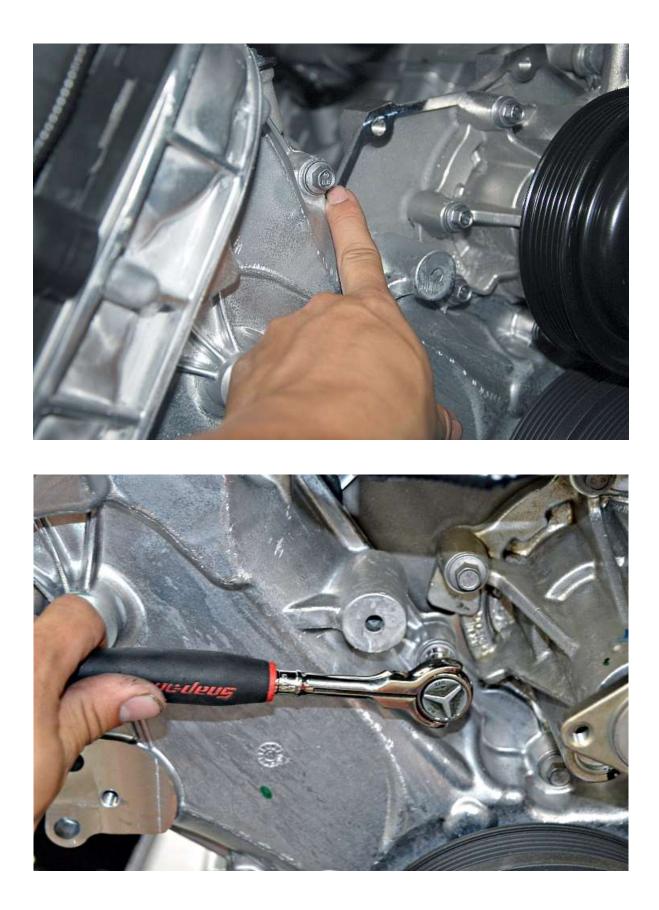
Serpentine Belt, 10mm socket, ratchet



Use an impact wrench if available or the included serpentine belt like a strap wrench to hold the water pump pulley while removing the bolts with a 10mm socket.

Timing chain cover bolts

☆ 10mm socket, ratchet





Remove the three bolts on the timing chain cover at the places indicated above using a 10mm socket.

Installation

POWER STEERING PUMP BRACKET

- \Rightarrow Power steering pump mounting bracket and fasteners.
- ***** Loctite, 6mm hex socket, torque wrench, ratchet



Locate the power steering pump bracket and fasteners.



Place the flange nut in the slot flange first.

- \checkmark The three finer thread bolts are to bolt the bracket to the engine while the courser two are for the pump to bracket.
- $\overset{\circ}{\mathbb{V}}$ The two shorter 1.10" spacers go on the outside and top positions.



Starting at the bottom right bracket hole, put a washer on the bolt then pass the bolt through the bracket and spacer.



Use a small amount of blue Loctite on the bolt threads.



Start the threads for this bolt in the timing chain hole indicated above.



Repeat the bolt assembly and Loctite procedure at the other two bracket locations.



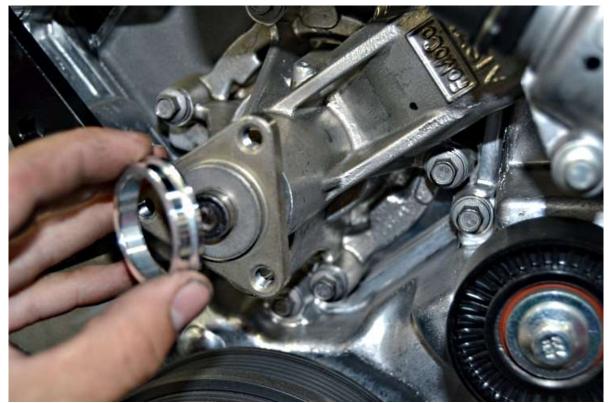
Torque the mounting bolts using a 6mm hex socket to **18lbft**.

WATER PUMP PULLEY

- ⇒ Water pump pulley and fasteners, Serpentine belt.
- **%** 5mm hex key, Loctite.



Locate the KRC water pump pulley.



Check the pulley on the pump. If the pulley is loose then place the centering ring on the water pump hub.



Place a washer on each of the scress then put a drop of blue Loctite on the screws.



Put the pulley on the water pump and screw the screws in using a 5mm hex key and the belt as a strap wrench.

POWER STEERING PUMP

- \Rightarrow Power steering pump and fasteners.
- 4 "hex key, extension, ratchet, Loctite.



Locate the power steering pump.



Place a washer on each of the scress then put a drop of blue Loctite on the screws.



Slide the bolts into the pump from the front rotating the pulley if necessary.



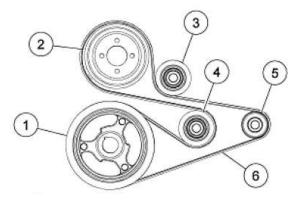
Attach the pump to the bracket. The lower bolt will go into the flange nut in the slot.



Use a ¹/₄" Hex and ratchet to snug the bolts so that the pump can still rotate for now.

SERPENTINE BELTS

- \Rightarrow Serpentine belts
- Ratchet, 15mm socket, ¼" hex
 The main serpentine belt is inst
- ¹/₂ The main serpentine belt is installed before the power steering pump belt.



Item	Description
1	Crankshaft pulley (on engine)
2	Coolant pump pulley (on engine)
3	Accessory drive belt idler pulley (on engine)
4	Accessory drive belt tensioner pulley
5	Alternator and pulley
6	Accessory drive belt



Install the alternator belt on the engine using the back serpentine belt location on the water pump. Use a 15mm socket and ratchet to pull the tensioner



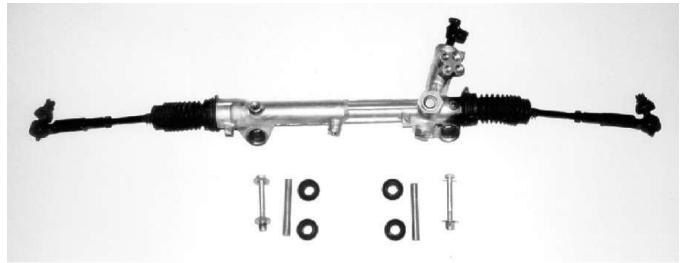
Put the power steering pump belt on the engine.



Pull the pump out so the belt is tight then tighten power steering pump bolts using a ¹/₄" Hex.

Power steering rack

X Needle Nose Pliers, ³/₄" wrench, ³/₄" socket, Ratchet



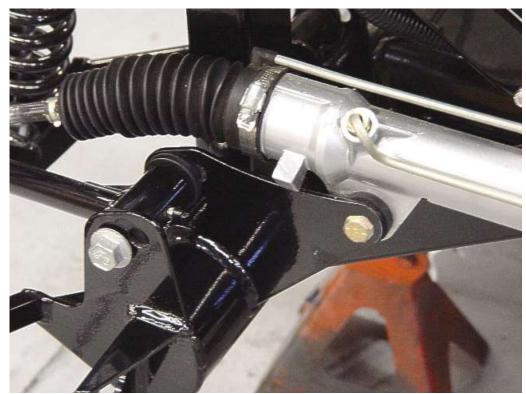
Power steering rack and fasteners.



Push the bushings and sleeves into the mounting bosses on the rack.



Line up the steering shaft and adapter and push the rack onto the steering shaft.



Bolt the rack into the frame. It is easier to do the driver side first then swing the passenger side down into the mount.

Torque the bolts to **55Nm (41 ft-lb)**.



Line up the steering shaft and adapter and push the rack onto the steering shaft.

Use thread locker on all of the steering shaft screws that do not have jam nuts and the adapter screws.



Attach the tie rod to the spindle, torque the castle nut to 25 ft-lbs and install the cotter pin from the kit.

¹/₂ If the tie rod has a locknut instead of a castle nut, torque to **80Nm (59 ft-lb**).

Power steering lines

- $rac{}$ Power steering lines, fittings.
- $\begin{array}{c} \bigstar & \frac{11}{16} \text{``wrench} \\ & \textcircled{b} & \text{Be careful with} \end{array}$
- ¹⁰ Be careful with the Teflon seals, they are fragile and a one-time use part. Replacement seals can be found at any auto parts store, Dorman 82540.

Attach the power steering AN to port fitting adapters to the steering rack. Tighten the adapter fittings to 27-34Nm (21-29 ft-lb).



Attach a braided line to the lower steering rack pressure (send) fitting using the 90° end.



Route the line in front of the X then to the pump.



Attach the 90° AN fitting to the pump then the end of the braided line to the fitting using an 11/16" wrench.



Attach the 90 degree AN fitting and straight hose end to the return connection on the rac. Leave the fitting slightly loose for now until the other end of the hose is put on.



Route the return line next to the pressure line and attach it to the fitting on the tank.

Tighten both ends of the hose with a $^{11}/_{16}$ " wrench.

Bleeding the system

 \Rightarrow Power steering fluid.

✤ Jack, jack stands.

Jack the front of the car up so the front wheels are off the ground and place on jack stands. Fill the power steering fluid reservoir with fluid. Turn the steering wheel slowly lock to lock. Check the steering fluid level.

 $\overset{\text{W}}{>}$ Do not hold the steering wheel at full lock while bleeding the system.

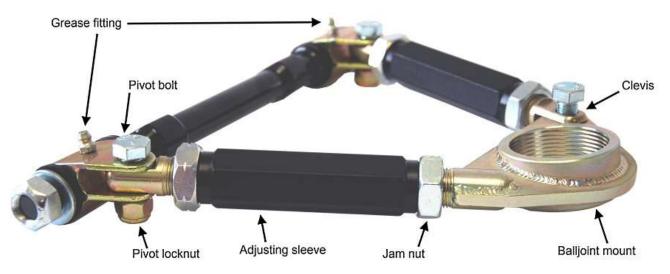
Start the engine and turn the steering wheel lock-to-lock. Lower the car off the jack stands.

Power steering alignment specifications

Caster: 7° Camber: -0.5° Total Toe: $\frac{1}{16}$ "

ADJUSTING THE UPPER CONTROL ARM

- There should never be more than 1" of thread showing past the tightened down jam nuts on either end of both adjusting tubes.
- The Pivot Bolts must be loosened while the car is being aligned and retightened afterwards



Slightly loosen the three pivot bolts using a 5/8" wrench and socket.

Loosen the jam nuts on both ends of each adjusting tubes using a $1\frac{1}{8}$ " wrench. Turn the adjusting tubes to lengthen or shorten the arm.

After you have adjusted the arm to the desired length, tighten down the jam nuts against the adjusting tubes, and then tighten each of the three pivot bolts. Torque the pivot bolts to 60 lbft.

Grease both ends using chassis grease frequently to insure smooth, trouble free operation.