



Controlled Documentation

Part Number: 17955 Revision: A

Effective Date: 04/02/25

By: J. INGERSLEV

Seat Track

MK5 AND COUPE
INSTALLATION INSTRUCTIONS

Tools required

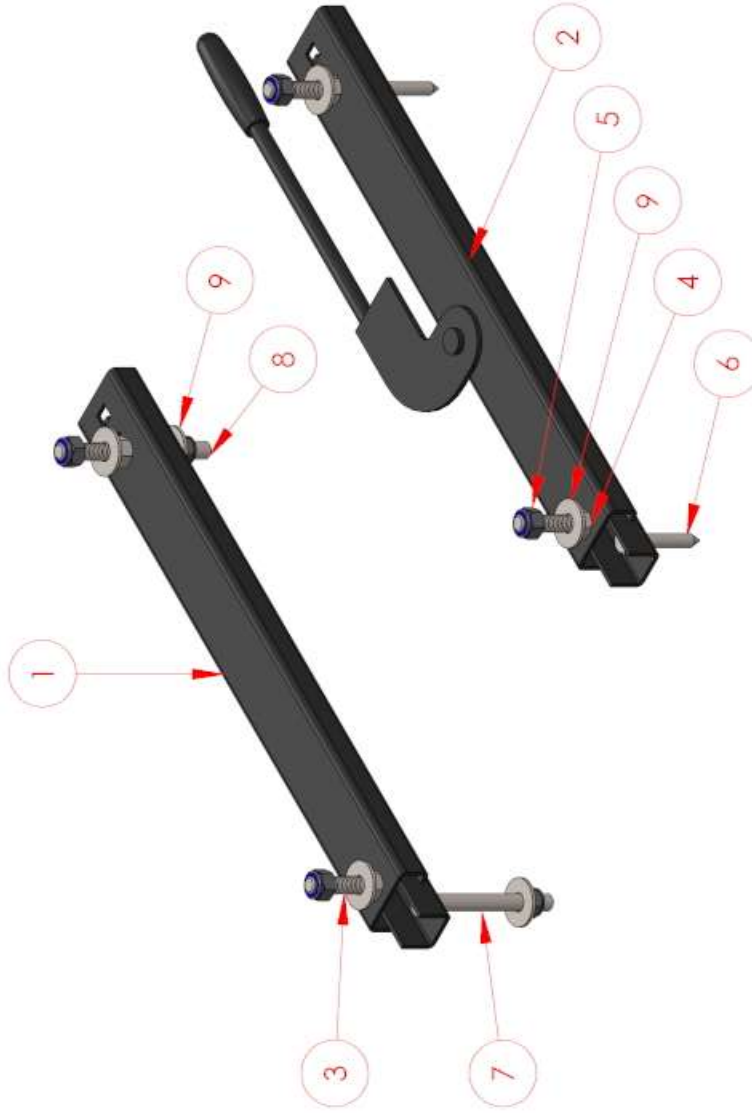
✂ Jack, Jack stands, 1/2" socket, 3/8" socket, ratchet, 3/16", 5/16" drill bits, ruler, marker, 3/16" Hex Key

Roadster/Coupe Installation

Jack the Driver side of the car up and place on jack stands.

ITEM NO.	PART NUMBER	DESCRIPTION	Default/Qty.
1	TOP	NO LOCK TRACK	1
2	TOP	TRACK WITH HANDLE	1
3	12776	5/16"-18 x 1.5" BUTTON HEAD BOLT	4
4	11267	5/16" NUT	4
5	13963	5/16-18 NYLON INSERT LOCKNUT	6
6	10851	#14 x 1.50" SCREW	2
7	12591	5/16"-18 x 2.75" BUTTON HEAD BOLT	1
8	11024	5/16"-18 x 1" BUTTON HEAD BOLT	1
9	11005	5/16" WASHER	6

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	7/2/02	
B	FASTENER CHANGE	5/13/11	
C	FASTENER CHANGE	3/2/18	



UNLESS OTHERWISE SPECIFIED:			DRAWN	NAME	DATE	Factory Five Racing, Inc.		
ROADSTER	DIMENSIONS ARE IN INCHES		COMMENTS:	JL	5/13/11	TITLE:		
COUPE	TOLERANCES:							
HOT ROD	THREE PLACE DECIMAL ±0.01 FOUR PLACE DECIMAL ±0.001							
			MATERIAL	SIZE			DWG. NO.	REV
			FINISH	A			10809	C
USED ON			BLACK					
APPLICATION			PRINTED	10/3/2023		SCALE: 1:3		WEIGHT:
							SHEET 1 OF 2	
<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FACTORY FIVE RACING, INC.. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FACTORY FIVE RACING, INC. IS PROHIBITED.</p>								



Put the seat in the cockpit all the way to the back.



Lift the bottom cushion and mark around the tubes on the floor.



On the seat tracks, insert the $\frac{5}{16}$ " x 1.50" screws through the holes in the seat tracks so that they point up. Use the $\frac{5}{16}$ " washer and nuts (without the nylon lock) on the top side of the track and tighten them. For the front rectangular hole, locate the bolt so that it is 11.50" forward of the rear bolt.

Slide the seat tracks so they are in the rearmost position.



The seat track will mount in the seat frame at the intersection of the rear cross tube and the tube going forward.



With the locking track rear bolt lined up with the frame marking, locate the rear floor mounting hole so that it is in the middle of the seat tube, $\frac{3}{8}$ " in from the side of the tube.



Locate the front seat track mount hole.



Locate the outside track rear hole.



Locate the outside front mounting hole.



Measure across between the two rear mounting holes then measure over from the inside front hole location. The tracks must be parallel. Move the outside front mounting hole if necessary so the inside and outside track holes are parallel.

Drill $\frac{5}{16}$ " mounting holes for the inside track and $\frac{3}{16}$ " holes for the outside track holes.

Mount the outside seat track (non-locking) using the 1.50" screws and a $\frac{3}{8}$ " socket.
Mount the inside seat track (has the locking handle) using the $\frac{5}{16}$ " x 1" screws provided.



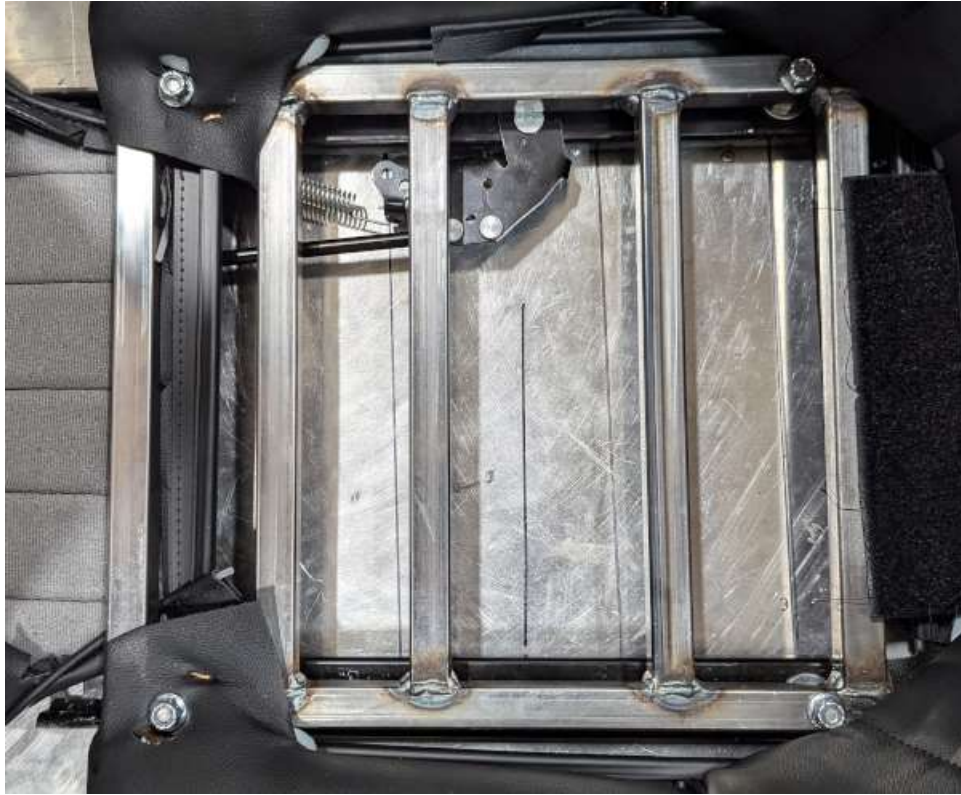
Mark the rear screw location on the seat frame at the intersection of the rear tube and middle of the tube going forward.



Measure forward 11.50" and mark the front hole location in the center of the tube.

Repeat for the other seat track holes.

Drill $\frac{5}{16}$ " seat frame holes in the center of the tubes.



Put a washer on top of each of the nuts on the seat track bolts then place the seat on the seat tracks and fasten using the four $\frac{5}{16}$ " lock nuts.

Flip the seat back down.

Remove the jack stands using a floor jack.